

additional metal surface are provided on at least one border area.

38. A process according to claim 37, wherein after completion of said pre-structuring, said predetermined breaking lines are produced by a mechanical treatment including one of scratching and laser treatment.

39. A process according to claim 37, wherein said pre-structuring is performed by one of an etching technique, mechanical treatment, and an etching technique and an mechanical treatment.

40. A process according to claim 37, wherein said metal layer is applied to said ceramic layer by flat joining one of a metal foil and thin metal plate to said ceramic layer by a direct bonding process.

41. A process according to claim 37, wherein prior to pre-structuring, two surface sides of said ceramic layer are provided with said metal layer.--

**IN THE SPECIFICATION:**

Submitted herewith is a substitute specification as well as a marked up copy of the original specification showing all the changes to the specification. Acceptance of this substitute specification is requested. Applicant submits that no new matter has been added.